

Aristo Feed 3004 / 4804 U6 **Aristo Feed 3004 / 4804 M0 + Aristo Pendant U8** **Wire Feeders for Aristo Mig U4000i / U5000i**

- Heavy-duty construction with 4-roll drive.
- All feed rollers are geared and grooved for maximum grip and positive force to facilitate better feeding.
- Digital V/A meter for displaying welding parameters.
- Remote control available optionally.
- Fully enclosed wire spool to protect the wire spool.



Technical Data	Aristo Feed 3004	Aristo Feed 4804
Mains supply, Ph x V, Hz	1 x 42, 50	3 x 400 ± 10%, 50
Drive system	4-Roll Drive	4-Roll Drive
Length of interconnection, m	1.7/5/10/15/25/35	1.7/5/10/15/25/35
Max. diameter of wire spool, mm	330 / 440**	330 / 440**
Wire feed speed, m/min	0.8 - 25	0.8 - 25
Wire type	MS / Al / FC	MS / Al / FC
Wire diameter, mm	0.6 - 1.6	0.6 - 2.4
Enclosure class	IP23	IP23
Standards of compliance	IEC/EN 60974 -5/-10	IEC/EN 60974 -5/-10
Dimensions, l x w x h, mm	690 x 285 x 420	690 x 285 x 420
Weight, Kg	17.5	22.5
Coolant - max pressure, bar	5*	5*

* Applies to water cooled models Aristo Feed 3004w / 4804w only, which are suitable for Aristo Mig 4000iw / 5000iw only

** With additional bobbin adapter

Technical Data	Control Panel U6	Pendant U8#
2/4 Stroke	X	X
Crater filling	X	X
Adjustable burn back time	X	X
Creep start	X	X
Hot start	X	X
Inductance	X	X
Gas pre/post flow	X	X
Digital V/A meters	X	X
Gas purge/wire inching	X	X
Pre-programmed synergic lines	X	X (>100)
Memory 10 set	X	
Memory 255 set		X
Pulse / synergic pulse	X	X
Create synergic lines		X

Can also be used with Aristo Mig 4000i / 5000i without TIG functionalities