

Caddy Arc 251i A32 / A34

Portable inverter power sources for MMA Welding



- Burns up to 4.0 mm electrodes of any class continuously.
- Rugged design - impact resistant polymer design.
- Built-in PFC to eliminate harmonics, digital display, Arc Plus II regulator common in A32 / A34 control panel.
- Adjustable arc force, hot start and 2 job memories (A34).
- Handles 100m long mains cable.
- LiveTIG Start for smooth and safe operation in TIG.



Technical Data	Caddy Arc 251i
Mains supply,	3 x 400 V, 50 Hz
Fuse (slow), A	16
Open circuit voltage, VDC (Max)	78
Welding current range, A (TIG/MMA)	4 - 250 / 3 - 250
Output at 60% duty cycle, A	190
Enclosure class	IP 23
Application class	S
Standards of compliance	IEC 60974 -1 / -10
Dimensions, l x w x h, mm	418 x 188 x 208
Weight, Kg	10.5

Caddy Tig 1500i / 2200i TA33 / TA34

Single Phase Portable Inverters for DC TIG / Pulse TIG / MMA Welding



- Rugged design - impact resistant polymer design.
- Built-in PFC to counter harmonics, Arc Plus II regulator for smooth output, handles 100m long mains cable.
- TIG - Start by HF/Lift Arc, up/down slope, pre/post gas.
- TA33 - Auto set of parameters based on plate thickness
- TA34 - Manually set pulse parameters in TIG.



Technical Data	Caddy Tig 1500i	Caddy Tig 2200i
Mains supply,	1 x 230 V, 50 Hz	1 x 230 V, 50 Hz
Fuse (slow), A	16	16
Open circuit voltage, VDC (Max)	72	72
Welding current range, A (TIG/MMA)	4 - 150 / 3 - 150	4 - 220 / 3 - 220
Output at 60% duty cycle, A	120	150
Enclosure class	IP 23	IP23
Application class	S	S
Standards of compliance	IEC 60974 -1 / -10	IEC 60974 -1 / -10
Dimensions, l x w x h, mm	488 x 188 x 208	488 x 188 x 208
Weight, Kg	9.2	9.4