

## MIG 4 HD / 4HD Dual

### Wire Feeders for 653 cvcc

- Compact and well-balanced design for stationary or portable applications.
- Heavy-duty 4-roll drive with two grooved drive rolls and two pressure rolls
- Handles single wire spool (MIG 4HD) or double wire spool (MIG 4HD Dual).
- Gas purge, wire inch and remote power source voltage control as standard.
- Built-in overload protection and electronic dynamic breaking for regulated stops for operational safety.
- Dual schedule for each side is standard (MIG 4HD Dual).
- 4 wire feed / voltage control potentiometers (MIG 4HD Dual).
- Right / Left side •Active• lights (MIG 4HD Dual).
- Options available for Spot / Burn Back / Pre-post flow / Trigger-lock module and Digital Meter Module (with wire feed preset feature) / Water Kit.



Technical Data	MIG 4HD	MIG 4HD Dual
Supply voltage, Ph x V, Hz	1 x 42, 50	1 x 42, 50
Drive system	4-roll drive	4-roll drive
No. of wire spools	1	2
Wire feed speed, m/min	1.3 - 19	1.3 - 19
Wire diameter, mm	0.6 - 2.0	0.6 - 2.0
Wire type	MS / Al / FC	MS / Al / FC
Dimensions, l x w x h, mm	54 x 23 x 24	54 x 23 x 24
Weight excluding wire spool, Kg	13.6	13.6

## MIG 4HD Balanced Boom Assembly

### Boom Mountable Version of MIG 4HD

- Boom mountable versions of MIG 4HD available with balanced boom length of 8 / 10 / 12 ft.
- Fully balanced construction of boom for the ease of movement both horizontally and vertically.
- 350° motion on pedestal support.
- Boom adjusts from horizontal position upward 50° and downward 6°.
- Mast clearance from floor to the centerline of boom support pin is 6ft 10in.

