

## Power Compact 255

### Compact MIG / MAG Welding Package

- Compact MIG/MAG packages with enclosed wire feeder.
- Spot, stitch and continuous welding operations.
- Adjustable burn back control
- Ideal for thin sheet fabrication and automotive industry.



| Technical Data                          | Power Compact 255 |
|---|-------------------|
| <b>Power Source</b>                     |                   |
| Mains supply, Ph x V, Hz                | 3 x 415, 50       |
| Open circuit voltage, VDC (Max) / steps | 16 - 37 / 10      |
| Welding current range, A                | 30 - 250          |
| Output at 60% duty cycle, A             | 190               |
| No. of inductance outlets               | 2                 |
| Spot / interval welding time, sec       | 0.2 - 2           |
| Type of cooling                         | Forced Air        |
| Dimensions, l x w x h, mm               | 840 x 375 x 736   |
| Weight, Kg                              | 90                |
| <b>Wire Feeder (Enclosed)</b>           |                   |
| Wire feed speed, m/min                  | 1.5 - 22          |
| Wire diameter, mm / type                | 0.8 - 1.2 / MS    |

## Migmatic 250

### Power Source for MIG / MAG Welding

- Heavy-duty design for high quality of welding.
- Digital V/A meters for display of welding parameters.
- Spot and stitch welding timer.
- Ideal for sheet metal and automotive industry.



| Technical Data                          | Migmatic 250        |
|---|---------------------|
| <b>Power Source</b>                     | <b>Migmatic 250</b> |
| Mains supply, Ph x V, Hz                | 3 x 415, 50         |
| Open circuit voltage, VDC (Max) / steps | 16 - 34 / 10        |
| Welding current range, A                | 30 - 250            |
| Output at 60% duty cycle, A             | 250                 |
| Type of cooling                         | Forced Air          |
| Dimensions, l x w x h, mm               | 620 x 390 x 580     |
| Weight, Kg                              | 78                  |
| <b>Wire Feeder</b>                      | <b>Migmatic</b>     |
| Wire feed speed, m/min                  | 1.5 - 22            |
| Wire diameter, mm / type                | 0.8 - 1.2 / MS      |
| Weight, Kg                              | 6                   |